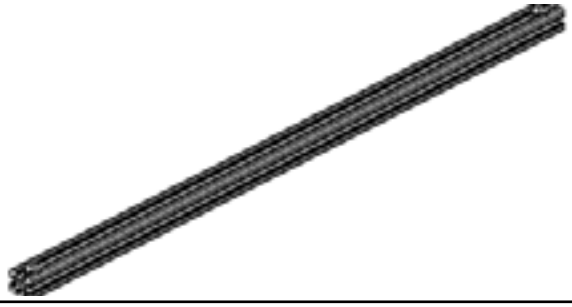
Assembly Instructions
Shop Press Guard
HW93625

Tools needed: Metric hex wrench set (lock tight is optional).

Parts Supplied:

Number	Picture	Description/ Part Number	Quantity
1		1.5” X 1.5” X 84” Grooved Vertical Frame Piece	1
2		1.5” X 1.5” X 37” Grooved Horizontal Frame Piece	2
3		1.5” X 1.5” X 36.5” Grooved Vertical Screen Frame Piece	2
4		1.5” X 1.5” X 34” Grooved Horizontal Screen Frame Piece	2

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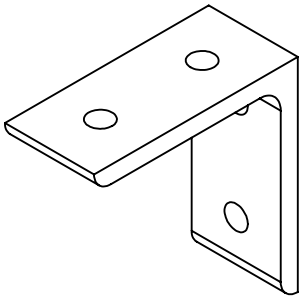
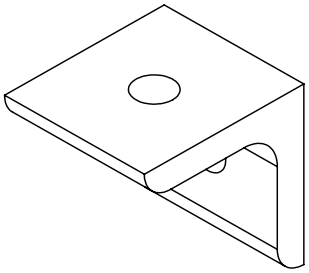
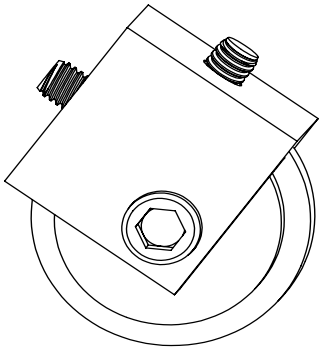
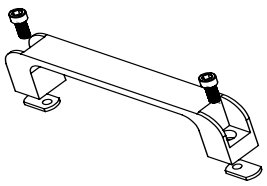
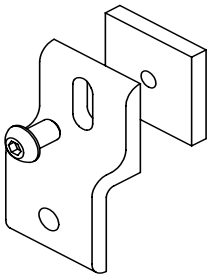
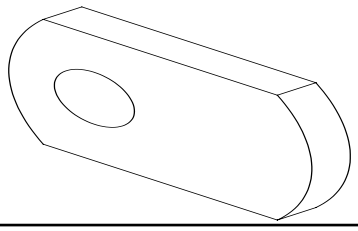
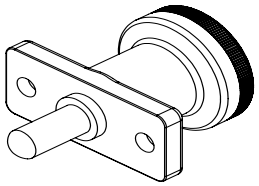
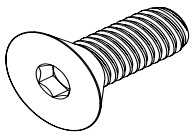
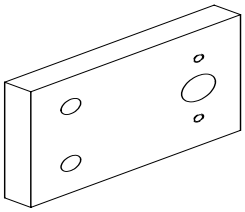
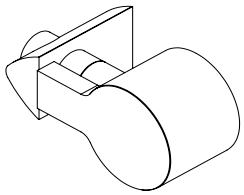
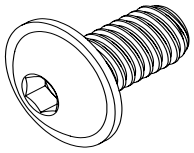
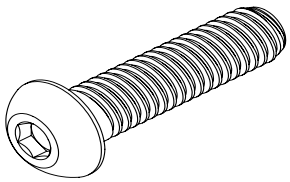
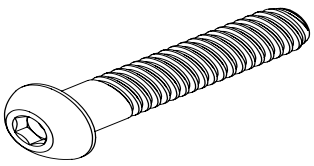
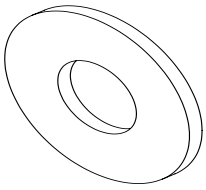
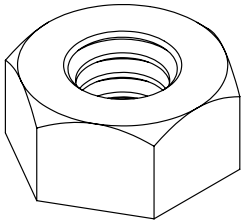
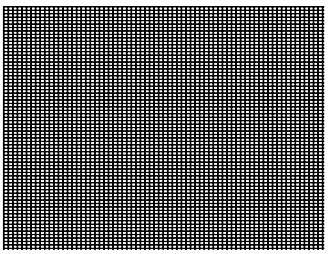
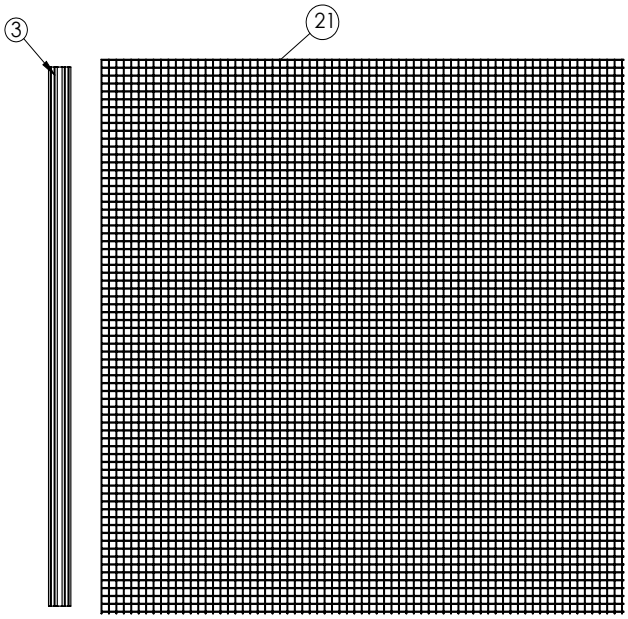
5		15CB4804	2
6		15CB4801	2
7		15CP0101	4
8		13AC7302	1
9		15AC7105	4
10		15FA3501	12

Number	Picture	Description/ Part Number	Quantity
11		13CP0698	1
12		13FA3117	2
13		15CM0398	1
14		15FAC3888	4
15		13FA3331	10
16		13FA3324	2
17		13CP0706	4
18		13FA3700	8
19		13FA3113	4

Number	Picture	Description/ Part Number	Amount
20		1.5” X 1.5” X 84” Grooved Frame Vertical Frame Piece with Holes	1
21		Screen 35” X 35”	1

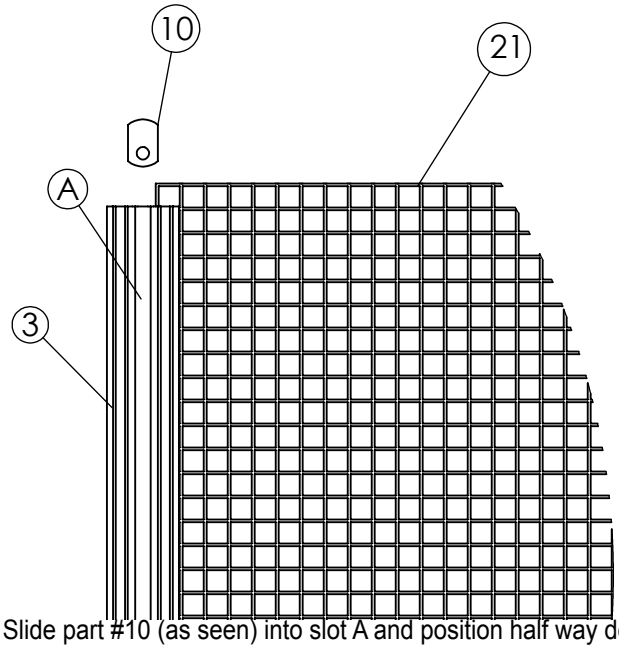
Steps For Assembly

Step 1:



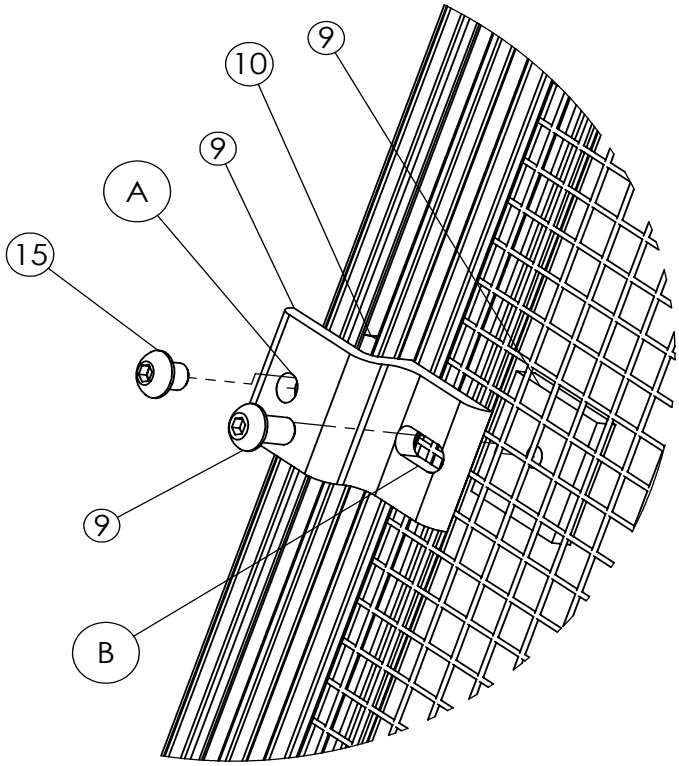
Put the screen in the middle slot on one of the sides of part #3.

Step 2:



Slide part #10 (as seen) into slot A and position half way down part #3.

Step 3:

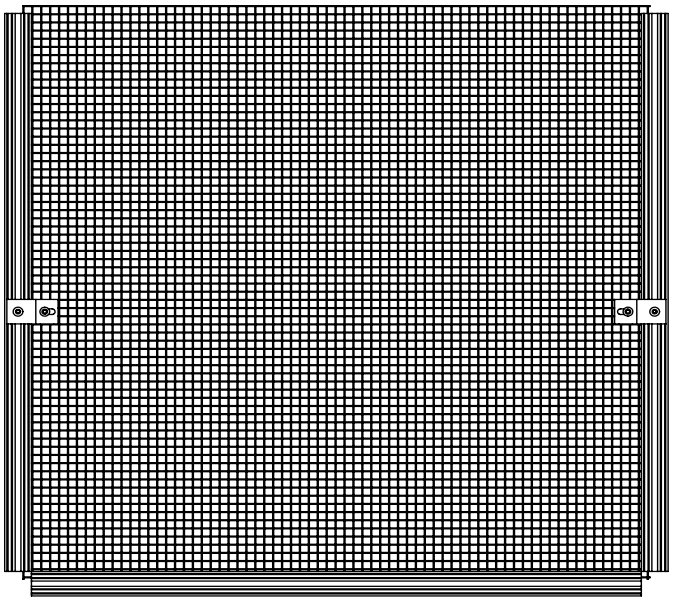


Line up hole A with hole in part #10, make sure hole B is not over the hatching of the screen. Bolt part #15 into hole A and part #10. Use bolt that comes with part #9 slide into hole B and bolt the black plate of part #9 (on the back side of the screen).

Step 4:

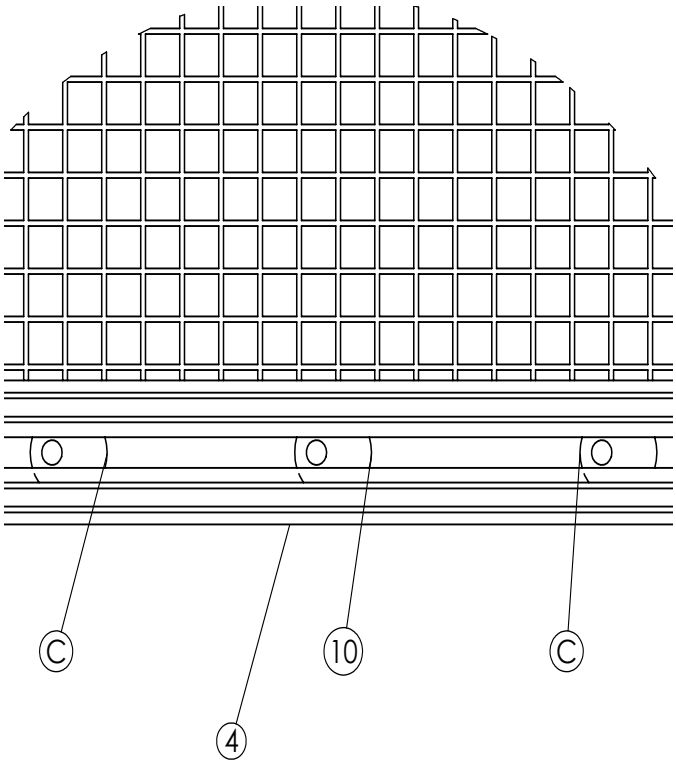
Repeat steps 1 through 3 for left hand side of screen assembly. Make sure to slide two extra pieces of part #10 below part #9.

Step 5:



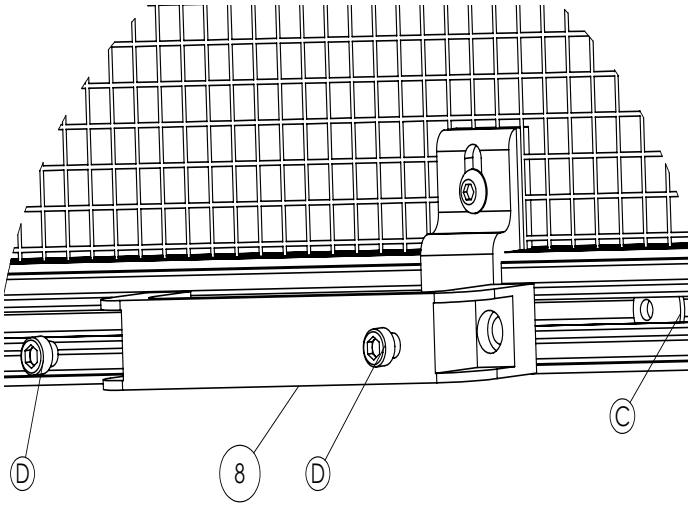
Put screen into middle slot on one of the sides of one part #4.

Step 6:



Slide in one part C (that comes with handle) in part #4 (same as in step 2). Slide in a part #10 to the middle of #4. Attach part #9 using step 3. Then slide in the other part C after part #10.

Step 7:

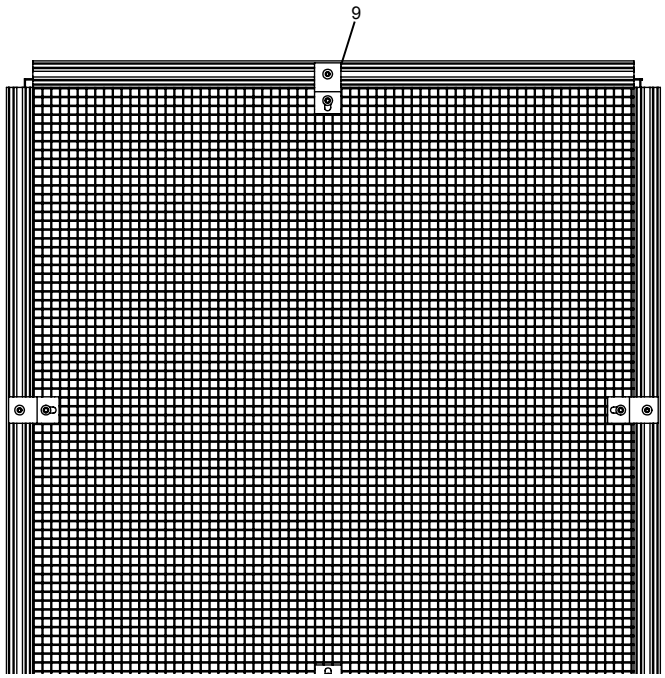


Move parts C so that part 8 is centered above part #9. Bolt part #8 to part #4 using bolts D that comes with #8.

Step 8:

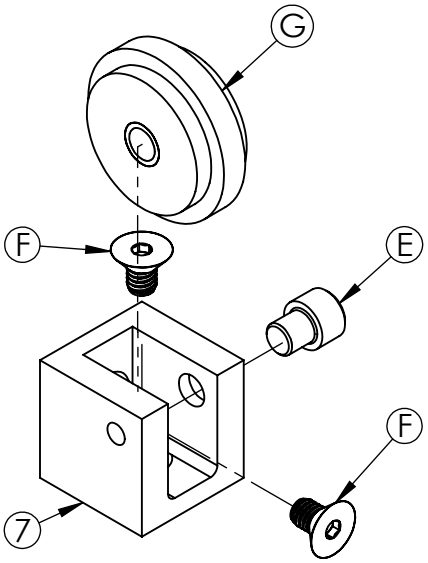
Attach the second part #4 to the top part of screen using step 1.

Step 9:



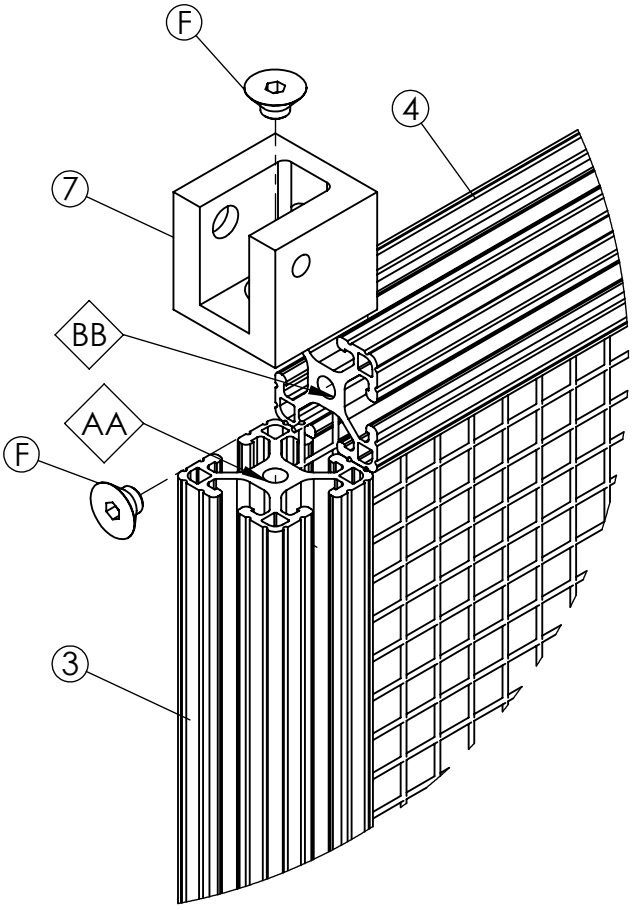
Attach part #9 using steps 2 and 3 for part #4.

Step 10:



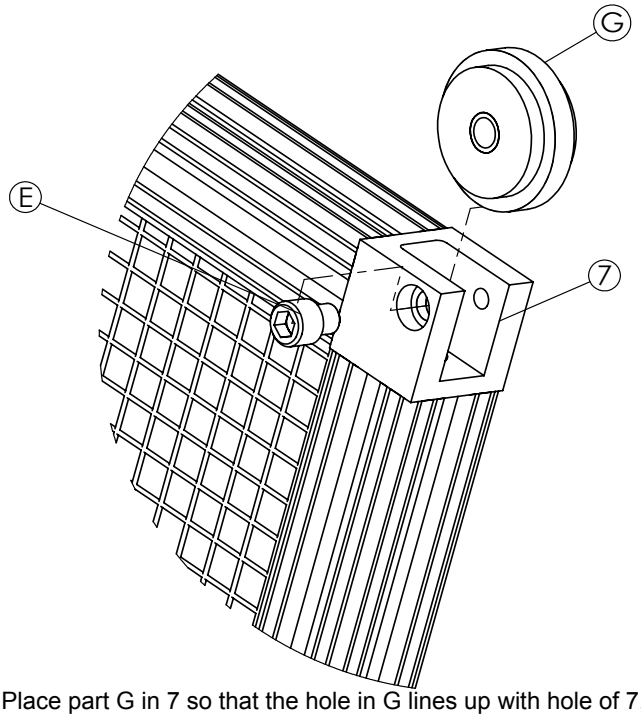
Disassemble part #7, unbolt part E from part #7 then remove wheel (G) to access the two bolts (F), remove F.

Step 11:



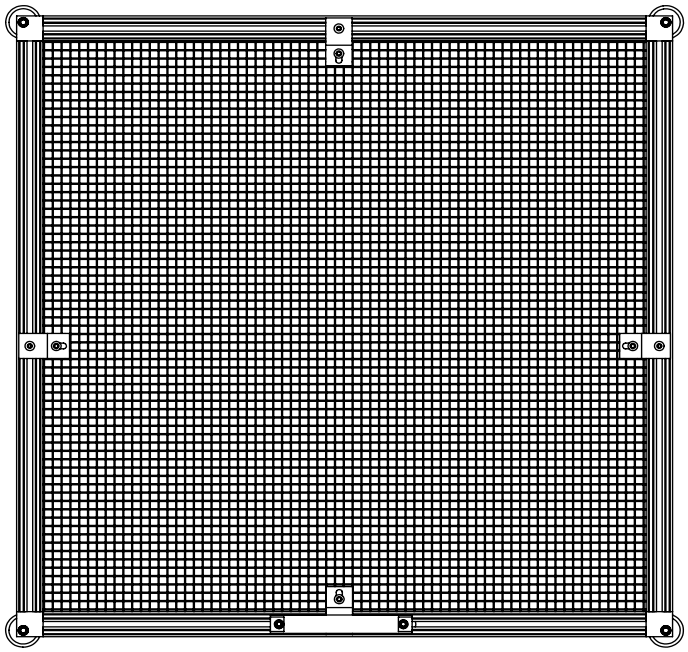
Line up holes that the F bolts came out of with hole AA on a part #3 and hole BB on a part #4. Using bolt F (that comes with part #7) bolt part #7 on frame.

Step 12:



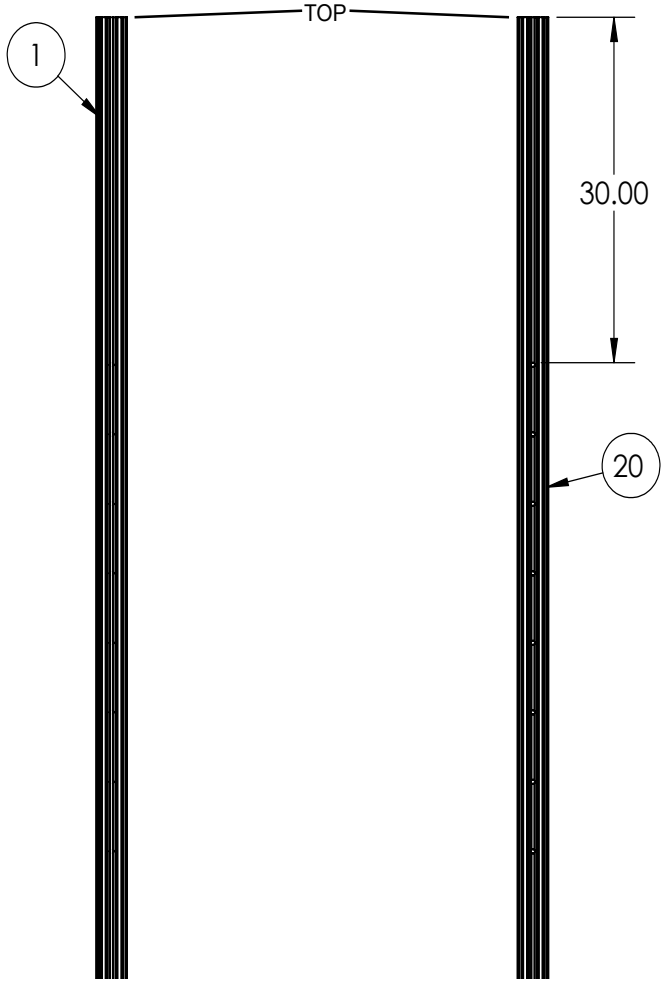
Place part G in 7 so that the hole in G lines up with hole of 7, bolt in place with E.

Step 13:



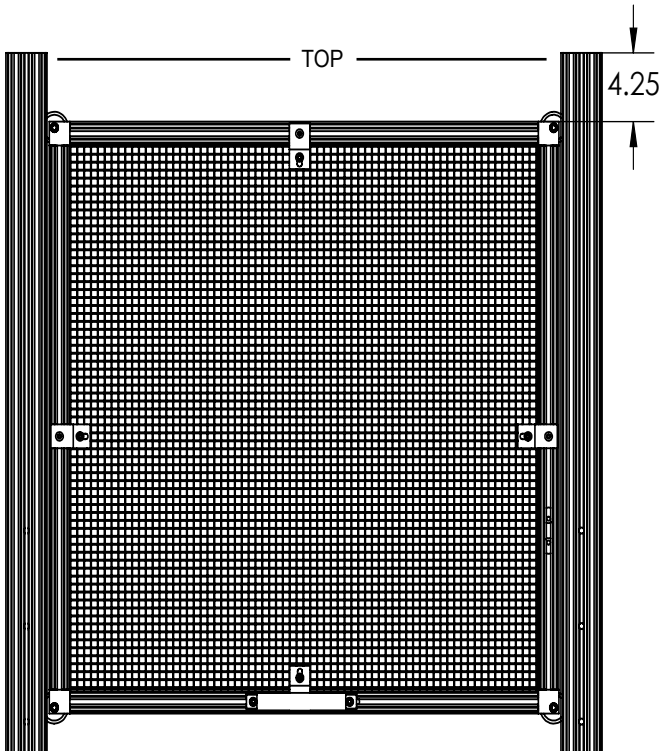
Repeat steps 10 through 12 for the other 3 corners.

Step 14:



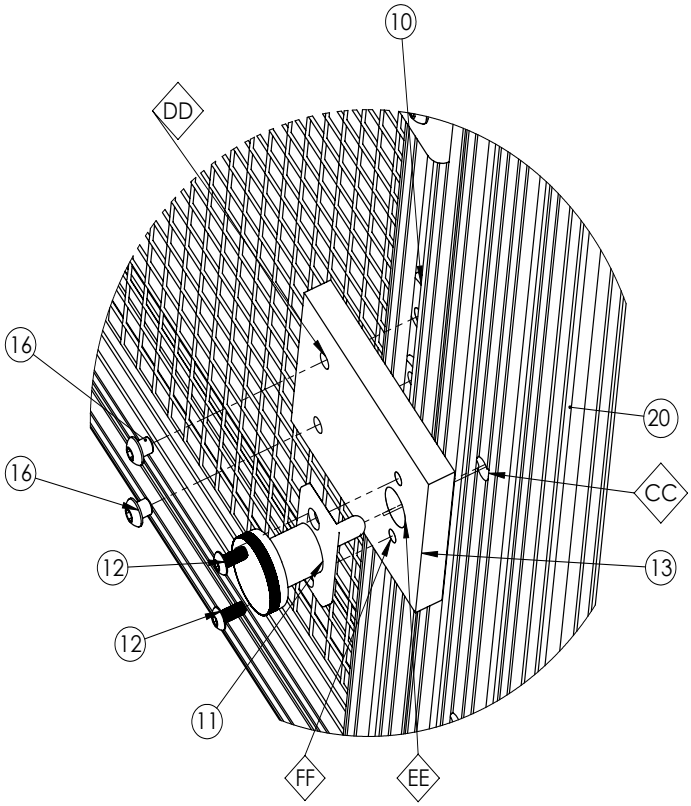
Lay out part #1 and second outer frame piece with holes; lay the frame piece with the holes 30 inches from the top.

Step 15:



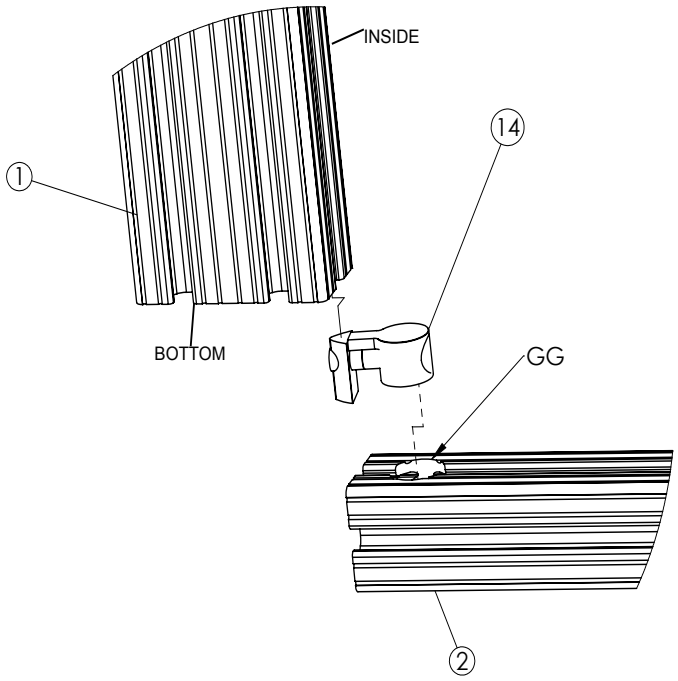
Place the screen assembly between the frames that were laid out in step 14. Make sure that the screen assembly is approximently 4.25 inches from the top of the frame.

Step 16:



On right hand side of screen frame line up hole DD with holes of the 2 part #10's. Line up hole EE with hole CC on outer frame, using part #16 bolt part #13 to screen assembly. Put part #11 in hole EE bolt with part #12 to part #13.

Step 17



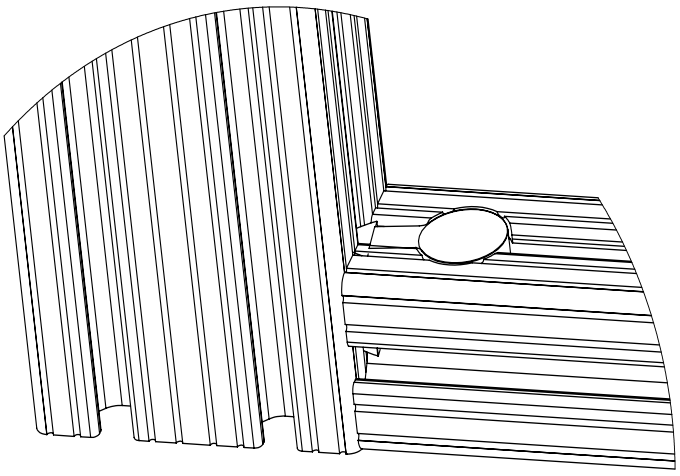
Slide part # 14 into inside bottom of part #1 (Part #14 may need to loosen bolt). Slide part #2 in between part #1 and other outer frame piece, allowing for circular part of 14 to enter hole GG. The bottom of part #2 should be level with the bottom of part #1.

Step 18:

To tighten place a hex wrench into middle slot and tighten bolt in part #14.

Step 19:

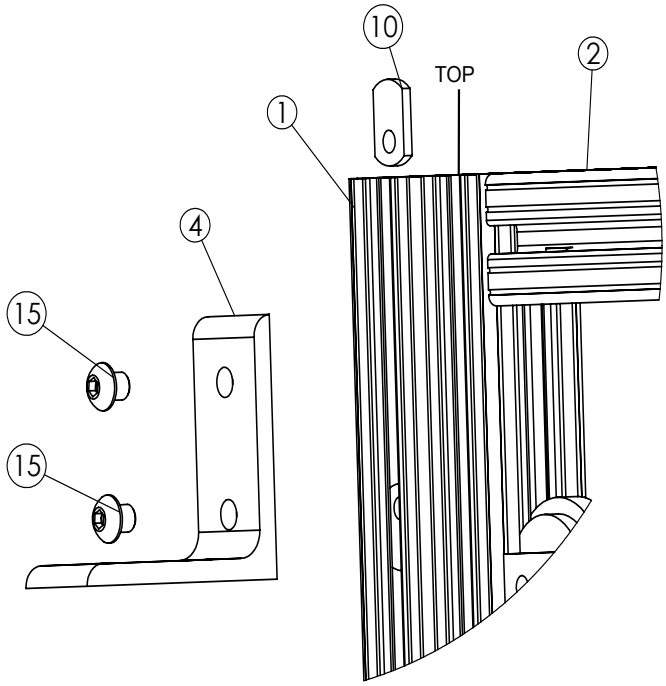
Repeat steps 17 and 18 for the all four corners of the inside of the outer frame.



Step 20:

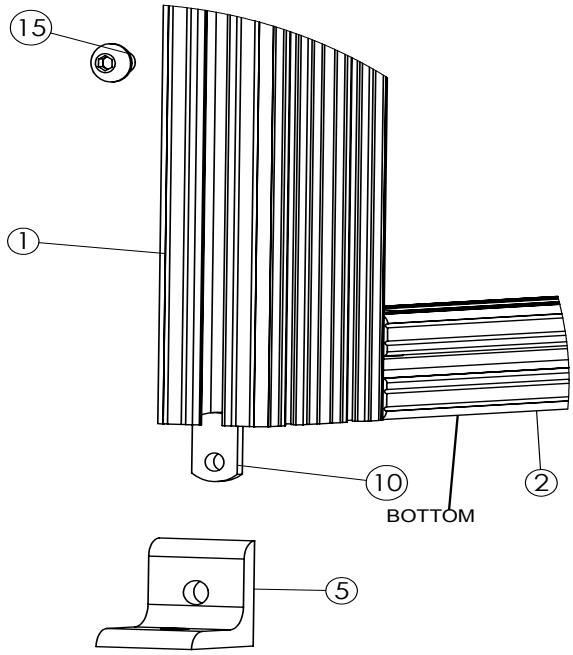
Turn the frame assembly over so that handle is on the floor.

Step 21:



Slide two part #10's in the top of the outer most slot on part #1, make sure that the extruded part of #10 is facing the front of the frame assembly as it slides in. Line up part #4 (on the outer slot of part #1) with the bottom of part #2. Use two part #15 to bolt part #4 to part #1. Do this for both sides.

Step 22:



Slide 1 part #10 into the outer part (1.5" side) of part #1 4.5 inches up. Line up the hole on part #5 and bolt on using part #15

Step 23:

Make sure all bolts have a minimum of 17 ft-lbs of torque.